

## Quick Clamping Test for Hydraulic Chucks

In matter to perform quick test for appropriate clamping force at hydraulic chucks using Hydro Test Bar:

Rotate clamping screw until test bar is "ceased", then count number of rotations till clamping screw inserted all way in.

Compare this number to values in table below - if number of rotation match - holder perform correctly.

If not - inspection and repair required.

Chuck- Ø (mm/inch)	Numbers of rotations
6 mm 1/4"	2
8 mm	2 1/2
10 mm 3/8"	2 1/2
12 mm 1/2"	3
14 mm	3 1/2
16 mm 5/8"	3 1/2
18 mm	3 1/2
20 mm 3/4"	4 1/2
25 mm 1"	5 1/2
32 mm 1 1/4"	6