



FLEXFIT Connection Options for Indexable Tools

Milling Heads	Extensions/Reducers	Adapters
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High Feed Milling Heads

Designation	Diameter Range	Connection
FFX4	Ø20-Ø42	M10, M12, M16
FFQ4	Ø22-Ø40	M10, M12, M16
FF EWX	Ø20-Ø40	M10, M12, M16
FF EW	Ø25-Ø40	M12, M16




Profiling Milling Heads

Designation	Diameter Range	Connection
HCM	Ø12-Ø25	M08, M10, M12, M16
BLP	Ø16-Ø40	M08, M10, M12, M16
RDS	Ø32	M16
H606	Ø32	M16
H400	Ø20-Ø40	M10, M12, M16
ERW	Ø25-Ø40	M12, M16
BCM	Ø25-Ø32	M12, M16
ER	Ø15-Ø42	M08, M10, M12, M16
E93CN	Ø16-Ø42	M08, M10, M12, M16
TR6	Ø16-Ø35	M08, M10, M12, M16




90° Milling Heads

Designation	Diameter Range	Connection
P290	Ø20-Ø40	M10, M12, M16
T490 ELN	Ø16-Ø32	M10, M12, M16
T490 LNK	Ø40	M16
HM90 EAL	Ø25-Ø40	M12, M16
HM90 E90	Ø16-Ø40	M08, M10, M12, M16
HM390	Ø25-Ø40	M12, M16
H490	Ø20-Ø32	M10, M12, M16




Plange Milling Heads

Designation	Diameter Range	Connection
HTP	Ø16-Ø42	M08, M10, M12, M16
PLX	Ø32-Ø40	M16




Slotting Milling Heads

Designation	Diameter Range	Connection
ETS	Ø32-Ø63	M08, M10, M12



Shrinkin

Designation	Connection
CDP M-SRK	M10, M12



Collet Chuck

Designation	Connection
CDP ER-M	M10, M12, M16

Designation	Connection
CAB M-M	M06 to M08
CAB M-M	M08 to M08
CAB M-M	M08 to M10
CAB M-M	M10 to M10
CAB M-M	M10 to M12
CAB M-M	M12 to M12
CAB M-M	M12 to M16
CAB M-M	M16 to M16



S M-C-H

Designation	Shank type
S M08	C16
S M10	C20
S M12	C25
S M16	C32



S M

Designation	Shank type
S M06	C10, C12, C16
S M08	C16, C20
S M10	C20, C25
S M12	C25, C32
S M16	C32



DIN69871-ODP

Designation	Shank type
ODP M06, M08, M10, M12, M16	DIN69871 D40
ODP M12, M16	DIN69871 D50



BT-ODP

Designation	Shank type
ODP M06, M08, M10, M12, M16	BT40
ODP M12, M16	BT50



HSK A-ODP

Designation	Shank type
ODP M12	HSK A32
ODP M12	HSK A50
ODP M06, M08, M10, M12, M16	HSK A63
ODP M12, M16	HSK A100



HSK E-ODP

Designation	Shank type
ODP M10, M12	HSK E40
ODP M10, M12, M16	HSK E50
ODP M10, M12	HSK E63



C-ODP

Designation	Shank type
ODP M12	C3
ODP M10, M12, M16	C4
ODP M10, M12, M16	C5
ODP M10, M12, M16	C6



RE MB-ODP

Designation	Shank Type
ODP M12	MB32



ER-ODP






Designation	Shank Type
ODP M08	ER16
ODP M08	ER20
ODP M08, M10, M12	ER25
ODP M08, M10, M12, M16	ER32

Adapters for Connecting FLEXFIT Shanks and MULTI-MASTER Milling Heads



Designation	Connection
CAB MM	M06 to MMT06
CAB MM	M06 to MMT08
CAB MM	M06 to MMT10
CAB MM	M08 to MMT08
CAB MM	M08 to MMT10
CAB MM	M08 to MMT12

Technical Information

FLEXFIT THREAD SIZE	
	M06
	M08
	M10
	M12
	M16

- Shank Type**
- BT40-BT50:** taper shank (MAS-BT403)
- C3-C6:** polygonal taper shank (ISO 26623-1)
- C10-C32:** cylidrical shank (DIN 1835-A)
- DIN69871:** shank with 7/24 taper (DIN 69871)
- ER16-ER32 :** taper shank for mounting in spring collet chucks
- HSK...:** hollow taper shank (DIN 69893)
- MB32:** cylidrical shank for modular MB connection