

Recommended Tightening Torque for Clamping Screw

Tool type/size	Thread	Key item No	Key designation	Screw / nut	Item No.	Recommended torque [Nm]
SEM/C 16	M8	4513080	WRENCH M8 SEMC 16	M8 CLAMP SCREW SEM16	4516010	54
SEM/C 22	M10	4513081	WRENCH M10 SEMC 22	M10 CLAMP SCREW SE	4516011	60
SEM/C 27	M12	4513082	WRENCH M12 SEMC 27	M12 CLAMP SCREW SEM27	4516012	67
SEM/C 32	M16	4513083	WRENCH M16 SEMC 32	M16 CLAMP SCREW SEM32	4516013	75
SEM/C 40	M20	4513084	WRENCH M20 SEMC 40	M20 CLAMP SCREW SEM40	4516014	84
SEM/C 50	M24	4513085	WRENCH M24 SEMC 50	M24 CLAMP SCREW SEM50	4516015	94