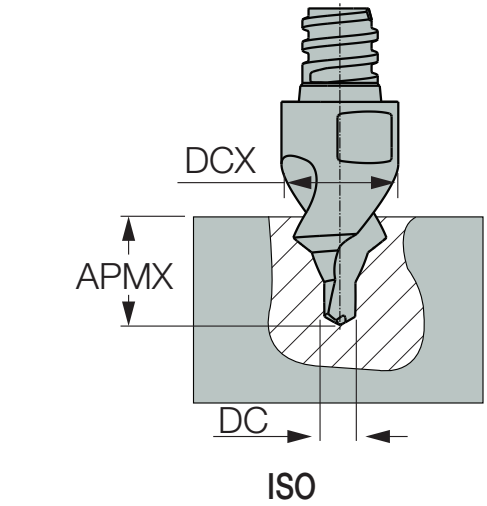


IC908						
*Vcxfz [m/minxmm/tooth]						
MM ECS- A1.00X06-2T04	MM ECS- A1.60X06-2T04	MM ECS- A2.00X06-2T04	MM ECS- A3.15X08-2T05	MM ECS- A4.00X10-2T06	MM ECS- A5.00X12-2T08	MM ECS- A6.30X16-2T10
DCX=2.12, APMX=2.5	DCX=3.35, APMX=3.9	DCX=4.25, APMX=4.8	DCX=6.70, APMX=7.60	DCX=8.50, APMX=9.80	DCX=10.60, APMX=12.00	DCX=13.20, APMX=14.80
80x0.020	80x0.025	80x0.025	80x0.030	80x0.040	80x0.050	80x0.060
65x0.020	65x0.025	65x0.025	65x0.030	65x0.040	65x0.050	65x0.060
50x0.015	50x0.020	50x0.020	50x0.025	50x0.030	50x0.040	50x0.040
15x0.010	15x0.010	15x0.015	15x0.015	15x0.020	15x0.020	15x0.025

\* Vc Calculated for ØDC



IC908			
*Vcxfz [m/minxmm/tooth]			
MM ECS- A3.15X12-2T08	MM ECS- A4.00X127-2T08	MM ECS- A5.00X19-2T12	MM ECS- A6.30X20-2T12
DCX=10.00, APMX=8.80	DCX=12.50, APMX=11.00	DCX=16.00, APMX=13.900	DCX=18.00, APMX=16.80
75x0.030	75x0.040	75x0.050	75x0.060
60x0.030	60x0.040	60x0.050	60x0.060
45x0.025	45x0.030	45x0.040	45x0.040
12x0.015	12x0.020	12x0.020	12x0.025

\* Vc Calculated for ØDC